

SAFETY AND BUILDINGS DIVISION
Plumbing Product Review
P.O. Box 2658
Madison, Wisconsin 53701-2658
TTY: Contact Through Relay

Jim Doyle, Governor Richard J. Leinenkugel, Secretary

September 1, 2009

ORENCO SYSTEMS INC GOVERNMENT RELATIONS ANGELA BOUNDS 814 AIRWAY AVE SUTHERLIN OR 97479

Re: Description: SEWAGE TANKS, FIBERGLASS

Manufacturer: ORENCO SYSTEMS INC

Product Name: SEPTIC, HOLDING, PUMP, OR SIPHON

Model Number(s): 1500

(51 IN. L.L., 48 IN. MAX. DEPTH OF BURY, 748 G.P.D. WHEN USED AS A SEPTIC TANK

BASED ON A 3 YR. SERVICE INTERVAL FOR RESIDENTIAL WASTEWATER; SEE

STIPULATION BELOW FOR GALS./IN.)

Product File No: 20090319

The specifications and/or plans for this plumbing product have been reviewed and determined to be in compliance with chapters Comm 82 through 84, Wisconsin Administrative Code, and Chapters 145 and 160, Wisconsin Statutes.

The Department hereby issues an approval based on the Wisconsin Statutes and the Wisconsin Administrative Code. This approval is valid until the end of DECEMBER 2014.

This approval is contingent upon compliance with the following stipulation(s):

- This tank must be designed to withstand the pressures to which it will be subjected.
- The manufacturer must keep at the manufacturing plant a set of plans and specifications bearing the department's stamp of approval. The plans and specifications must be open to inspection by an authorized representative of the department.
- This product is approved to be used with the following:
 - Baffle wall, which have two 3 inch vent holes and four 3 inch diameter pass-through holes. The vent holes are located 60 inches above the bottom of the tank. The pass through holes are located 32 inches above the bottom of the tank.
 - The location of the baffle wall must be installed in the first or second rib from the outlet of the tank.
 - Orenco pipe grommets for sealing openings through tank and riser.
 - Orenco fiberglass lid, with or without air vent or lid installation option.
 - Orenco Perma-Loc, Ultra Rib, or Kor flo access risers.
- Installation of this tank must include water tightness testing performed in accordance with the manufacturer's printed instructions as noted in Orenco Fiberglass Tank Installation Instructions for Injection-Molded FRP Tanks publication NIN-TNK-1 Rev. 3.3, copyright 12/04.
- BEDDING: Tanks to be set on a min. 4-in. compacted sand or approved granular bedding overlying a
 uniform base. Base to be stable and uniform in order to ensure equal bearing across tank bottom.

SBD-10564-E (N.10/97) File Ref: 09031902.DOC

• The gallon capacity per inch of the Orenco 1000 gallon dose tank is shown in the table below.

| Height from | Gallons | Height from | Gallons | Height from | Gallons |
|-------------|----------|-------------|----------|-------------|----------|
| tank bottom | capacity | tank bottom | capacity | tank bottom | capacity |
| 4 | 35 | 20 | 460 | 36 | 1052 |
| 5 | 52 | 21 | 495 | 37 | 1089 |
| 6 | 70 | 22 | 530 | 38 | 1126 |
| 7 | 91 | 23 | 566 | 39 | 1162 |
| 8 | 113 | 24 | 602 | 40 | 1198 |
| 9 | 136 | 25 | 638 | 41 | 1234 |
| 10 | 160 | 26 | 674 | 42 | 1270 |
| 11 | 185 | 27 | 711 | 43 | 1305 |
| 12 | 211 | 28 | 748 | 44 | 1340 |
| 13 | 239 | 29 | 785 | 45 | 1374 |
| 14 | 268 | 30 | 823 | 46 | 1407 |
| 15 | 298 | 31 | 861 | 47 | 1439 |
| 16 | 329 | 32 | 900 | 48 | 1471 |
| 17 | 361 | 33 | 939 | 49 | 1502 |
| 18 | 393 | 34 | 977 | 50 | 1532 |
| 19 | 426 | 35 | 1015 | 51 | 1561 |

Tank weight is approximately 470 pounds for a tank without baffle wall and 500 pounds for a tank with baffle wall.

This approval supersedes the approval issued on 12/10/2004 under product file number 20040475.

This approval letter shall be incorporated with your previously approved plans and/or specifications approved under product file number #20040475.

The department is in no way endorsing this product or any advertising, and is not responsible for any situation which may result from its use.

Sincerely,

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